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## OPERATING INSTRUCTIONS FOR PACTEC INC. LIFT PAC

### Introduction

The PacTec, Inc. Lift Pac™ is a (4) sided bag with a flat bottom and zippered top. The top is hinged on one side and closes by means of a continuous zipper on the other three. The Lift Pac consists of an outer bag made of woven polypropylene, and may have an inner bag made of non-woven polypropylene (IP-2 version). On the IP-2 version, both the inner and outer bags close by means of a zipper. The inner and outer bags close from opposing edges. On both IP-1 and IP-2 LiftPac products, the bags have an interior duffle which is draped over the outside walls of the LiftPac and cover the Loading Frame during the loading process. This design protects the closure zippers and minimizes potential contamination during loading. When the LiftPac has been filled and is ready for closure, the duffle is pulled up and over the top of the loaded material, gathered and tied prior to sealing the LiftPac. The LiftPac is lifted with fourteen (14) integral lifting straps, which connect to two (2) support ropes positioned on the bottom of the bag. The lift straps are held in position by forty-two (42) elastic guide loops affixed to the sides and bottom of the LiftPac.

### Installation Procedures

1. Place Loading Frame into position on level surface. The Loading Frame sidewalls should be in the closed and ready to load position.
2. Remove one LiftPac from pallet and partially unfold LiftPac to 8' x 7'2" footprint.
3. Holding top corners of LiftPac, drop LiftPac into Loading Frame making sure that the LiftPac is properly aligned with the corresponding length of sidewalls of the Loading Frame. The 96" side of the LiftPac should align with the 96" side of the Loading Frame.
4. Align the four bottom and top corners of LiftPac with the bottom and top corners of the Loading Frame.
5. In an upward motion, pull all four sidewalls of LiftPac tight against the interior sidewalls of the Loading Frame making the fabric as smooth as possible.
6. Check the position of the 14 lift straps to ensure that all lifting straps are draped over the outer top edge of the Loading Frame. Lift straps should be flat with no twists or folds, and positioned from the bottom of the LiftPac, up the sidewalls and attached at the top edge of the LiftPac with Velcro to the elastic guide loops. **CAUTION: IF A LIFT**

**STRAP IN NOT IN PLACE, IT MUST BE LOCATED AND PULLED OVER THE OUTER WALL OF THE LOADING FRAME IN ORDER TO FOLLOWING THE PACTEC, INC LIFTING PROCEDURES WHICH REQUIRES THE USE OF ALL 14 LIFTING STRAPS.**

7. The LiftPac may be secured in position by attaching rope or bungees to the lift straps lifting loops and attaching the rope or bungees to the exterior of the Loading Frame.
8. Once LiftPac is in place and secured, unzip the inner and outer top flaps of LiftPac and drape top flaps over the top edge of the Loading Frame.
9. Pull interior duffle up and out to drape over the sidewalls of the Loading Frame. Note: Zipper should be entirely covered by the duffle for protection.
10. The LiftPac is now ready for effective loading. Please refer to PacTec, Inc. recommended standard operating procedures for loading the LiftPac.

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